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| Dimensions Long Arm Rubber Crawlers |                                   |             |             |         |
|-------------------------------------|-----------------------------------|-------------|-------------|---------|
|                                     | Item                              | TB138FR     | TB153FR     | TB180FR |
| Α                                   | Length (mm)                       | 4770        | 5350        | 6150    |
| В                                   | Width (Turntable) (mm)            | 1640        | 1860        | 2140    |
| С                                   | Height (mm)                       | 2555 (2565) | 2570 (2585) | 2770    |
| D                                   | Radius (mm)                       | 955         | 1110        | 1255    |
| Е                                   | Track Height (mm)                 | 605         | 615         | 715     |
| F                                   | Crawler Base (mm)                 | 1655        | 1985        | 2210    |
| G                                   | Track Length (mm)                 | 2110        | 2500        | 2855    |
| Н                                   | Machine Width (mm)                | 1740        | 2000        | 2300    |
| 7                                   | Track Width (mm)                  | 350         | 400         | 450     |
| K                                   | Ground Clearance (mm)             | 295         | 300         | 350     |
| L                                   | Diameter (incl. Full Offset) (mm) | 1355        | 1415        | 1625    |
| М                                   | Offset Left (mm)                  | 700         | 720         | 800     |
| N                                   | Offset Right (mm)                 | 730         | 825         | 945     |
| Р                                   | Dozer Width (mm)                  | 1740        | 2000        | 2300    |
| Q                                   | Dig Arm Length (mm)               | 3715        | 4105        | 4775    |
| R                                   | Rear (mm)                         | 1415        | 1720        | 1990    |
| S                                   | Dozer Blade Height (mm)           | 395         | 430         | 500     |
| T                                   | Offset Swing Angle LH             | 30°         | 30°         | 30°     |
| U                                   | Offset Swing Angle RH             | 15°         | 15°         | 15°     |

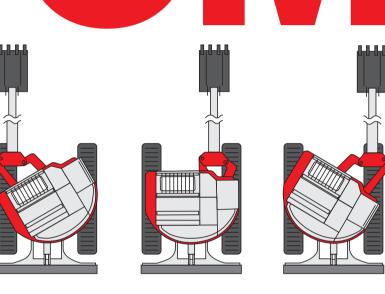
# 

## combined with a reduced tail swing

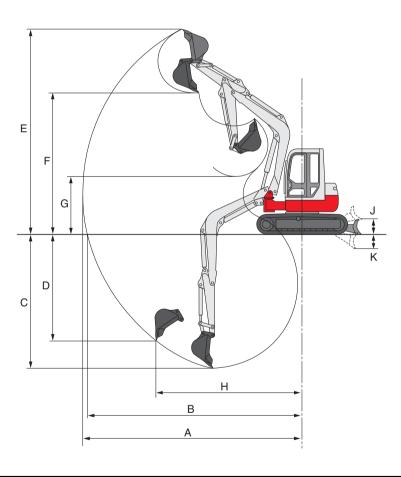
Takeuchi introduced the FR series of reduced tail swing excavators to meet the growing demands for compact operation especially where restricted access limits the size of the machine.

Takeuchi now offer a 4, 6 and 8 tonne excavator with a massively reduced tail swing. The cab only exceeds the footprint of the tracks by centimetres, allowing operators to work and rotate right up to walls without potentially damaging the cab.

The FR series is a popular choice, giving more flexibility no matter what the site restrictions.







Takeuchi Mfg (UK) Ltd, Lynroyle Way, Rochdale, Lancashire OL11 3EX Tel: 01706 657 722 Fax: 01706 657 744

Southern Depot at 20 Colthrop Business Park Colthrop Lane, Thatcham, Newbury, Berks RG19 4NB Tel: 01635 877 196 Fax: 01635 877 195

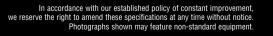
www.takeuchi-mfg.co.uk Email: sales@takeuchi-mfg.co.uk

#### **Operating Range** Long Arm Rubber Crawlers

|   | Item                           | TB138FR | TB153FR | TB180FR |
|---|--------------------------------|---------|---------|---------|
| Α | Max. Digging Radius (mm)       | 5550    | 6195    | 7195    |
| В | Max. Floor Digging Radius (mm) | 5425    | 6065    | 7045    |
| С | Max. Digging Depth (mm)        | 3420    | 3900    | 4545    |
| D | Max. Vert. Digging Depth (mm)  | 2635    | 3030    | 3490    |
| E | Max. Digging Height (mm)       | 5220    | 5490    | 6465    |
| F | Max. Dumping Height (mm)       | 3795    | 3885    | 4480    |
| G | Min. Dumping Height (mm)       | 1120    | 1125    | 1410    |
| Н | Max. Vert. Digging Radius (mm) | 3730    | 4075    | 4795    |
| J | Max. Raising Height (mm)       | 355     | 435     | 540     |
| K | Max. Lowering Depth (mm)       | 290     | 350     | 470     |

#### For more information locally

call us direct, or contact:



































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## adjustable One piece

## OFISET

built to meet customer needs when working in tight conditions

A floor mounted pedal allows you to push the offset anywhere across the front of the machine and it will run simultaneously with boom and bucket functions.

The benefit for operators is the ability to work over a greater area without having to reposition the machine - critical where operators are working in tight conditions, and useful as an extra reach into corners can be easily achieved by cleverly relocating the boom offset.

- No need to reposition the machine
- Increased working radius
- In-built safety sensors

## Features across the reduced tail swing excavator range

#### **Operator Comfort**

#### SPACIOUS COMPARTMENT

deceases operator's fatigue during long days of productive operation.

#### WIDE ENTRANCE

provides the comfortable entry/exit.

#### TWO-SPEED TRAVEL SWITCH

conveniently located on the right hand travel lever for ease of operation.

Automatically shifts travel speed from high to low speed, when ground conditions call for additional traction power.

#### ONE TOUCH ENGINE DECELERATOR

installed on the right hand joystick, reducing fuel consumption when the excavator is temporaly idled.

#### FOOT OPERATED OFFSET

offset boom function controlled with simple foot pedal.

#### SHORT PITCH RUBBER CRAWLERS

provides vibration free travel, even or the roughest ground.



### **Air Conditioning**

Fitted as standard on TB180FR and optional extra on TB138FR and TB153FR.

Return to idle system helps protect the

engine from problems due to

unobservant operators.

**Environmental Sensitivity** 

Designed to meet the most strict worldwide

Helping reduce fuel consumption.





#### $TB138FR \ \ \textbf{Specifications} \ \ \text{Cab, Rubber tracked, Breaker piping, Standard long dozer blade (Steel tracked)}$

| Machine Weight (kg)      | 3860 (3960) |
|--------------------------|-------------|
| Bucket Capacity (m3)     | 0,105       |
| Overall Dimension (mm)   |             |
| Length (in transport)    | 4715        |
| Width                    | 1740        |
| Height                   | 2555        |
| Rear Slew Radius         | 955         |
| Min. Ground Clearance    | 295         |
| Bucket Width (mm)        | 570         |
| Operating Range (mm)     |             |
| Max. Dig Depth           | 3110        |
| Max. Vertical Dig Depth  | 2365        |
| Max. Dump Height         | 3595        |
| Max. Dig Height          | 5020        |
| Max. Dig Radius          | 5260        |
| Max. Floor Dig Radius    | 5130        |
| Max. Bucket Offset RH/LH | 730/700     |

| ,                          | 9 (               |  |  |
|----------------------------|-------------------|--|--|
| Performance                |                   |  |  |
| Traction Speed (km/h)      | 2.5/4.7 (2.3/4.5) |  |  |
| Upper Slew Speed (rpm)     | 9.5               |  |  |
| Gradeability (deg)         | 30°/58%           |  |  |
| Max. Dig Power Bucket (kN) | 26.5              |  |  |
| Max. Dig Power Arm (kN)    | 18                |  |  |
| Ground Press (kPa)         | 30.4 (32.1)       |  |  |
| Dozer Blade (mm)           |                   |  |  |
| Width x Height             | 1740x395          |  |  |
| Operating Range up/down    | 355/290           |  |  |
| Offset Dig Function        |                   |  |  |
| Type                       | Boom Offset       |  |  |
| Swing Angle RH/LH          | 15°/30°           |  |  |
| Traction System (mm)       |                   |  |  |
| Crawler (Track)            | Rubber/Steel      |  |  |
| Track Width ST             | 350 (350)         |  |  |
|                            |                   |  |  |

| Diesel Engine (Water-cooled)   |                                 |
|--------------------------------|---------------------------------|
| Model                          | 3TNV88                          |
| Туре                           | 4CYL, 4CYCL, Direct injection   |
| Rated Output (kW)              | 20.5                            |
| Max.Torque (Nm)                | 99.9~108.7                      |
| Displacement (cc)              | 1642                            |
| Cool Water Capacity (I)        | 5.4                             |
| Lub.Oil Capacity (I)           | 4.7                             |
| Fuel Tank Capacity (I)         | 40                              |
| Hydraulic System               |                                 |
| Pump Type                      | 2xVariablePistonPump+2xGearPump |
| Set Press (Mpa)                | 20.6x2+19.6+3.4                 |
| Discharge (I/min)              | 37.2x2+21.8+10.3                |
| Breaker & Service Port (I/min) | 59                              |
| Slew Motor                     | Piston Motor                    |
| Traction Motor                 | 2-speed Piston Motor            |
| Hydraulic Tank Capacity (I)    | 41 (level) / 68 (system)        |

#### $TB153FR \begin{tabular}{ll} \textbf{Specifications} & \textbf{Cab}, \textbf{Rubber tracked}, \textbf{Breaker piping}, \textbf{Standard long dozer blade (Steel tracked)} \\ \end{tabular}$

| Weight                   | 5045    |
|--------------------------|---------|
| Machine Weight (kg)      | 5615    |
| Bucket Capacity (m3)     | 0.141   |
| Overall Dimension (mm)   |         |
| Length (in transport)    | 5330    |
| Width                    | 2000    |
| Height                   | 2570    |
| Rear Slew Radius         | 1110    |
| Min. Ground Clearance    | 300     |
| Bucket Width (mm)        | 640     |
| Operating Range (mm)     |         |
| Max. Dig Depth           | 3590    |
| Max. Vertical Dig Depth  | 2735    |
| Max. Dump Height         | 3710    |
| Max. Dig Height          | 5320    |
| Max. Dig Radius          | 5905    |
| Max. Floor Dig Radius    | 5765    |
| Max. Bucket Offset RH/LH | 825/720 |

| Traction Speed (km/h)      | 2.8/5.0 (2.5/4.7) |
|----------------------------|-------------------|
| Upper Slew Speed (rpm)     | 9.8               |
| Gradeability (deg)         | 30°/58%           |
| Max. Dig Power Bucket (kN) | 36.3              |
| Max. Dig Power Arm (kN)    | 25.2              |
| Ground Press (kPa)         | 32.2 (32.6)       |
| Dozer Blade (mm)           |                   |
| Width x Height             | 2000x430          |
| Operating Range up/down    | 435/350           |
| Offset Dig Function        |                   |
| Type                       | Boom Offset       |
| Swing Angle RH/LH          | 15°/30°           |
| Traction System (mm)       |                   |
| Crawler (Track)            | Rubber            |
| Track Width ST             | 400 (400)         |

| 4TNV88-PTBZ1                    |
|---------------------------------|
| 4CYL, 4CYCL, Direct injection   |
| 28.8                            |
| 138                             |
| 2189                            |
| 8.4                             |
| 7.4                             |
| 65                              |
|                                 |
| 2xVariable(P1+P2)+2xGear(P3+P4) |
| 20.6x2+19.6+3.4                 |
| 55.9x2+38.9+10.8                |
| 55.9                            |
| Piston Motor                    |
| 2-speed Piston Motor            |
| 68 (level) / 115(system)        |
|                                 |

#### TB180FR **Specifications** Cab, Rubber tracked, Breaker piping, Standard long dozer blade (Steel tracked)

| Weight                   |             |
|--------------------------|-------------|
| Machine Weight (kg)      | 8325 (8530) |
| Bucket Capacity (m3)     | 0.245       |
| Overall Dimension (mm)   |             |
| Length (in transport)    | 6150        |
| Width                    | 2300        |
| Height                   | 2770        |
| Rear Slew Radius         | 1255        |
| Min. Ground Clearance    | 350         |
| Bucket Width (mm)        | 750         |
| Operating Range: (mm)    |             |
| Max. Dig Depth           | 4195        |
| Max. Vertical Dig Depth  | 3160        |
| Max. Dump Height         | 4300        |
| Max. Dig Height          | 6285        |
| Max. Dig Radius          | 6870        |
| Max. Floor Dig Radius    | 6715        |
| Max. Bucket Offset RH/LH | 945/800     |

| Performance                |                   |
|----------------------------|-------------------|
| Traction Speed (km/h)      | 2.7/5.4 (2.5/5.0) |
| Upper Slew Speed (rpm)     | 9.9               |
| Gradeability (deg)         | 30°/58%           |
| Max. Dig Power Bucket (kN) | 53.2              |
| Max. Dig Power Arm (kN)    | 34.0              |
| Ground Press (kPa)         | 37.6 (38.5)       |
| Dozer Blade (mm)           |                   |
| Width x Height             | 2300x500          |
| Operating Range up/down    | 540/470           |
| Offset Dig Function        |                   |
| Type                       | Boom Offset       |
| Swing Angle RH/LH          | 15°/30°           |
| Traction System (mm)       |                   |
| Crawler (Track)            | Rubber            |
| Track Width ST             | 450 (450)         |

| Diesel Engine (Water-cooled)   |                                 |
|--------------------------------|---------------------------------|
| Model                          | 4TNV98-STB1                     |
| Type                           | 4CYL, 4CYCL, Direct injection   |
| Rated Output (kW)              | 45.2                            |
| Max.Torque (Nm)                | 240                             |
| Displacement (cc)              | 3318                            |
| Cool Water Capacity (I)        | 9.5                             |
| Lub.Oil Capacity (I)           | 10.2                            |
| Fuel Tank Capacity (I)         | 110                             |
| Hydraulic System               |                                 |
| Pump Type                      | 2xVariable(P1+P2)+2xGear(P3+P4) |
| Set Press (Mpa)                | 27.5x2+23.5+3.4                 |
| Discharge (I/min)              | 66.0x2+56.0+11.2                |
| Breaker & Service Port (I/min) | 66                              |
| Slew Motor                     | Piston Motor                    |
| Traction Motor                 | 2-speed Piston Motor            |
| Hydraulic Tank Capacity (I)    | 68 (level) / 120(system)        |
|                                |                                 |





#### **Ease of Operations**

**EXCELLENT TRAVEL & SLEW SPEED** shortens operation cycle time.

#### HYDRAULIC ATTACHMENTS

are operated by simple push button or sensitively controlled by the slider switch on the joystick.

PROPORTIONAL AUXILIARY HYDRAULIC SWITCH is controlled at your fingertips.



other components.

allow quick and easy access to the engine and

MULTI GROUND LEVEL NEW RADIATOR AND ACCESS PANELS **EXHAUST SYSTEM** 

> releases heat quickly with easy











